Material Safety Data Sheet

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Manufacturer: Xerox Corporation Rochester, NY 14644 **Telephone Number(s):** Safety Information: (800) 828-6571 Health Emergency: (585) 422-2177 Transportation Emergency (Chemtrec): (800) 424-9300

Section 1: Product Identification

Trade Name/Synonyms: Phaser 3100MFP Toner

Part No.: 106R1378, 106R1379

WHMIS Status: This is not a WHMIS controlled product

Ingredients (% by wt.)	CAS No.
Polyester resin (30-70%)	117581-13-2
Magnetite (<30%)	1309-38-2
Styrene/acrylate resin (<20%)	25036-19-5
Wax (<5%)	8015-86-9
Carbon black (<5%)	1333-86-4
Other additives (<5%)	

Section 2: Emergency and First Aid	
Primary Route of Entry:	Symptoms of Overexposure:
Inhalation	Minimal respiratory tract irritation may occur as with
Eyes:	exposure to large amounts of any non-toxic dust.
Flush with water	
Skin:	Medical Conditions Generally Aggravated by Exposure:
Wash with soap and water	None when used as described by product literature.
Inhalation:	
Remove from exposure.	Additional Information
Ingestion	None
Dilute stomach contents with several glasses of milk or	
water	

Section 3: Toxicology and Health Information

The toxicity data noted below is based on the test results of similar reprographic materials:

Oral LD ₅₀ :	>5 g/kg (rats) practically non-toxic.	TLV:	10 mg/m ³ (inhalable particles)
Dermal LD ₅₀ :	>5 g/kg (rabbits) practically non-toxic		3 mg/m^3 (respirable particles)
Inhalation LC ₅₀ :	>5 mg/l (rats, 4hr exposure) practically non-toxic.	PEL:	15 mg/m^3 (total dust)
	>20 mg/l (calculated 1 hr exposure) non-poisonous, DOT		5 mg/m^3 (respirable dust)
Eye Irritation:	Not an irritant	STEL:	Not established
Skin Sensitization	Not a sensitizer	Ceiling:	Not established
Skin Irritation:	Not an irritant	XEL ¹ :	2.5 mg/m^3 (total dust)
Human Patch:	Non-irritating, non-sensitizing		0.4 mg/m^3 (respirable dust)
Mutagenicity:	No mutagenicity detected in Ames assay.		
Carcinogens:	None present		

Aquatic LC_{50} : >1000 mg/l (fathead minnows) non-toxic.

Additional Information: The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung change in rats for the lowest (1mg/m³) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of animals at the middle (4mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.

 MSDS No.:
 A-1050

 Issue Date:
 5/30/08

 Revision Date:
 8/12/08

Trade Name: Phaser 3100MFP Toner



Section 4 – Physical Data

Appearance/Odor:	Fine black, magenta, yellow, cyan powder/ faint odor	Softening Range:	120°F -140°F
Boiling Point: Solubility in Water: Evaporation Rate: Vapor Density (Air=1) Volatile:	Not applicable Negligible Not applicable Not applicable Not applicable % (Wt.) Not applicable % (Vo	Melting Point: Specific Gravity (H ₂ O=1) Vapor Pressure (mm Hg): pH: bl.)	N.D. ~1 Not applicable

Section 5 – Fire and Explosion Data

Flash Point (Method Used):	Not applicable
Flammable Limits:	LEL: Not applicable, UEL: Not applicable
NFPA 704:	Consumer Use and Storage ("Cartridge"/ "Bottle") – Health -0, Fire-1, Reactivity-0
	Manufacturing Use and Storage ("Bulk Containers") – Health -0, Fire-3, Reactivity-0
Extinguishing Media:	Avoid direct stream –gently apply water mist, water fog, or foam
Special Fire Fighting Procedures:	Avoid inhalation of smoke. Wear protective clothing and self-contained breathing
	apparatus.
Fire and Explosion Hazards:	Toner is a combustible powder. Like most organic materials in powder form, it can form explosive mixtures when dispersed in air.

Section 6 – Reactivity Data

Stability:	Stable
Hazardous Polymerization:	Will Not Occur
Hazardous Decomposition Products:	Products of combustion may be toxic. Avoid breathing smoke.
Incompatibility (Materials to Avoid):	None known
Section 7 – Special Protection Information	

Respiratory Protection: Eye Protection: Protective Gloves: Other:	None required when used as intended in Xerox equipment. None required when used as intended in Xerox equipment. None required when used as intended in Xerox equipment. For use other than normal customer –operating procedures (such as in bulk toner processing facilities), goggles and respirators may be required. For more information, contact Xerox.
	Section 8 – Special Precautions
Handling and Storage: Conditions to Avoid:	Keep container tightly closed Avoid prolonged inhalation of excessive dust.
	Section 9 – Spill, Leak, and Disposal Procedures
For Spills or Leakage:	Sweep up or vacuum spilled toner and carefully transfer into sealable waster container. Sweep slowly to minimize generation of dust during clean-up. If vacuum is used, the motor must be rated as <i>dust tight</i> . A conductive hose bonded to the machine should be used to reduce static buildup (See Section 5). Residue can be removed with soap and cold water. Garments may be washed or dry-cleaned, after removal of loose toner.
Waste Disposal Method:	This material is not a hazardous waste according to Federal Regulation 40 CFR 261 when disposed. State and Local requirements may, however, be more restrictive. Consult with the appropriate State and Local waste disposal authorities for additional information. Incinerate only in a closed container.

Section 10 – Transportation Information

This product is not regulated as a hazardous material