XEROX Material Safety Data Sheet MSDS No: P-7003

Date: 10/5/04 **Revision:** 4/25/08

Manufacturer: Xerox Corporation **Telephone** # (s): Safety Information: (800) 828-6571

> Rochester, NY 14644 Health Emergency: (585) 422-2177

Transportation Emergency (Chemtrec): (800) 424-9300

Section I - Product Identification

Trade Names/Synonyms: CopyCentre C118/C123/C128, CopyCentre 133,

Phaser 5500, Phaser 5550/WorkCentre M123/M128,

M118. M118i WorkCentre Pro 123/128.

WorkCentre 133, WorkCentre Pro 133 Toner

Part No.: 6R1179, 6R1182, 502S67371, 502S67372, 113R668, 106R1294 113R684; XE: 6R1183; DMO:

6R1184

WHMIS Status: This is not a WMIS controlled product.

Ingredients (% by wt.)

Polymer resin (>80%) Frits (>5%)

Carbon black (>1%)

CAS No. 292629-36-8

65997-18-4 1333-86-4

Section II - Emergency and First Aid

Primary Route of Entry: Symptoms of Overexposure:

Inhalation Minimal respiratory tract irritation may occur as with **Eyes:** exposure to large amounts of any non-toxic dust.

Flush with water.

Skin: Medical Conditions Generally Aggravated by Exposure:

Wash with soap and water. None when used as described by product literature.

Inhalation:

Remove from exposure. **Additional Information:**

Ingestion: None.

Dilute stomach contents with several glasses of milk or water.

Section III - Toxicology and Health Information

The toxicity data noted below is based on the test results of this toner or similar reprographic materials:

Oral LD₅₀: >5 g/kg (rats) practically non-toxic. TLV: 10 mg/m³ (inhalable particles)

>5 g/kg (rabbits) practically non-toxic. 3 mg/m³ (respirable particles) Dermal LD₅₀: 15 mg/m³ (total dust) >5 mg/l (rats, 4 hr exposure)practically non-toxic. PEL: Inhalation LC₅₀:

>20 mg/l (calculated 1 hr exposure) non-poisonous, DOT. 5 mg/m³ (respirable dust)

Not an irritant STEL: Not established **Eye Irritation:** Skin Sensitization: Not a sensitizer. Ceiling: Not established **Skin Irritation:** Not an irritant XEL¹: 2.5 mg/m³ (total dust) **Human Patch:** Non-irritating, non-sensitizing

0.4 mg/m³ (respirable dust)

Mutagenicity: No mutagenicity detected in Ames assay.

Carcinogens: None present

Aquatic LC₅₀: >1000 mg/l (fathead minnows) non-toxic.

Additional Information: The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung change in rats for the lowest (1mg/m³) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of the animals at the middle (4mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.

¹XEL-Xerox Exposure Limit

XEROX Trade Name: CopyCentre C118/C123/C128, CopyCentre 133, Phaser 5500, Phaser 5550/ MSDS No.: P-7003

WorkCentre M123/M128, M118, M118i, WorkCentre Pro 123/128, WorkCentre 133,

WorkCentre Pro 133 Toner

Section IV - Physical Data

Appearance/Odor: Fine powder / faint odor **Softening Range:** 120°F - 140°F

Boiling Point:Not applicableMelting Point:N.D.Solubility in Water:NegligibleSpecific Gravity $(H_2O=1)$: ~ 1

Evaporation Rate: Not applicable **Vapor Pressure (mm Hg):** Not applicable **Vapor Density (Air=1):** Not applicable **pH:** Not applicable

Volatile: Not applicable % (Wt.) Not applicable % (Vol.)

Section V - Fire and Explosion Data

Flash Point (Method Used): Not applicable

Flammable Limits: LEL: Not applicable, UEL: Not applicable

NFPA 704: Consumer Use and Storage ("Cartridge" / "Bottle") -- Health - 0, Fire -1, Reactivity – 0

Manufacturing Use and Storage ("Bulk Containers") -- Health - 0, Fire -3, Reactivity - 0

Extinguishing Media: Avoid direct stream -- gently apply water mist, water fog, or foam

Special Fire Fighting Procedures: Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus. **Fire and Explosion Hazards:** Toner is a combustible powder. Like most organic materials in powder form, it can form

explosive mixtures when dispersed in air.

Section VI -Reactivity Data

Stability: Stable

Hazardous Polymerization: Will Not Occur

Hazardous Decomposition Products: Products of combustion may be toxic. Avoid breathing smoke.

Incompatibility (Materials to Avoid): None known

Section VII - Special Protection Information

Respiratory Protection:None required when used as intended in Xerox equipment.Eye Protection:None required when used as intended in Xerox equipment.Protective Gloves:None required when used as intended in Xerox equipment.

Other: For use other than normal customer - operating procedures (such as in bulk toner processing

facilities), goggles and respirators may be required. For more information, contact Xerox.

Section VIII - Special Precautions

Handling and Storage: Keep container tightly closed.

Conditions to Avoid: Avoid prolonged inhalation of excessive dust.

Section IX-Spill, Leak, and Disposal Procedures

For Spills or Leakage: Sweep up or vacuum spilled toner and carefully transfer into sealable waste container. Sweep slowly

to minimize generation of dust during clean up. If a vacuum is used, the motor must be rated as *dust tight*. A conductive hose bonded to the machine should be used to reduce static buildup (See Section V). Residue can be removed with soap and cold water. Garments may be washed or dry-cleaned,

after removal of loose toner.

Waste Disposal Method: This material is not a hazardous waste according to Federal Regulation 40 CFR 261 when disposed.

State and Local requirements may, however, be more restrictive. Consult with the appropriate State

and Local waste disposal authorities for additional information. Incinerate only in a closed

container.

Section X - Transportation Information

This product is <u>not</u> regulated as a hazardous material