Product Name : RIOCH Print Cartridge GC21K MSDS Number : 405532 Date Prepared : 11/9/2006 Date Modified : - Date : 12/08/2009

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Safety Data Sheet (ISO form)

1. Product and Company	y Identification
Product Name	RIOCH Print Cartridge GC21K
General Use	:For Printer
MSDS Number	:405532
Company Name	Ricoh Company, Ltd.
Department	Environment Safety Center, Corporate Environment Division
Address	:146-1 Nishisawada, Numazu-shi, Shizuoka-ken, 410-0007 Japan
Telephone Number	:055-920-1470, Japan
Telefax Number	:055-920-1479, Japan
E-mail	:msdsinfo@nts.ricoh.co.jp

2. Composition/Information on Ingredients

Substance or Preparation

Preparation Chemical Nature

Ingredients	Chemical Formula	CAS. No.	Contents(%)
Carbon Black		1333-86-4	<15
Glycol	Confidential	Confidential	15-25
Glycerin		56-81-5	<10
Water		7732-18-5	45-75

This product does not contain any of the following substances as ingredients.

Cadmium, Hexavalent Chromium, Mercury, Lead, Polybrominated biphenyls (PBB), Polybrominated diphenyleters (PBDE).

Hazardous Ingredients In Chemical Name : Carbon B			
CAS Number	: 1333-86-4	EEC Number	: 215-609-9
OSHA Z-Tables (USA)	: 3.5mg/m3	ACGIH-TLV	: 3.5mg/m3
NTP (USA)	: Not listed	IARC Monographs	: Group 2B
Symbol (EU)	: Not listed	R-Phrase (EU)	:Not listed
DFG-MAK	: III 3B	OELs-TWA	: 3.0mg/m3
		(Australia)	

California Proposition 65 : Listed (USA)

3. Hazards Identification

The Most Important Hazards Adverse Human Health Effects Not applicable in normal use. Environmental Effects not available Physical and Chemical Hazards Not applicable in normal use. Specific Hazards Product Name : RIOCH Print Cartridge GC21K MSDS Number : 405532 Date Prepared : 11/09/2006 Date Modified : - OutputDate : 12/08/2009

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Main Symptoms Acute Inhalation Toxicity Acute Oral Toxicity Acute Eye Irritation Acute Skin Irritation Sensitization Chronic Effect Carcinogenicity The Classification of The Chemical Product This substance is not claassified as dangerous according to Directive 67/578/EEC

4.First-Aid Measures
Inhalation
Not applicable.
Skin Contact
After contact with skin, wash immediately with soap and water.
Eye Contact
In case of contact with eyes, rinse immediately with plenty of water and consult a
doctor.
Ingestion
If swallowed, drink high-density salt solution to induce vomiting and consult a
doctor.

Notes to a physician

5.Fire-Fighting Measures Extinguishing Media No special fire protecting agent is required. Extinguishing Media to Avoid Specific Hazards Specific Method No special fire protecting method is required. Protection of Fire-fighters

6. Accidental Release Measures Personal Precautions Remove contaminated clothing and launder or dry-clean before wearing. Environment Precautions Keep product out of sewers and watercourses. Methods for Cleaning Up If spilled, wipe up with paper or cloth.

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7. Handling and Storage
Handling
Technical Measures/Precautions
Safe Handling Advice
Keep out of reach of children.
Storage
Technical Measures
Storage Conditions
Store inside warehouse to avoid direct sun.
Avoid storage above 35 degrees centigrade or storage in direct sunlight.
Packaging Material
Specific Use(s)
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8. Exposure Controls/Personal Protection
Technical Measures
       None needed under normal use condition.
       Control Parameters
       USA OSHA PEL (TWA)
                              :
       ACGIH TLV (TWA)
                              :
       DFG MAK
                              ÷
       Personal Protection
       Respiratory Protections
                None required under normal conditions of use.
       Hand Protection
                Use vinyl or rubber gloves if necessary.
       Eye Protection
                None required under normal conditions of use.
       Skin and Body Protection
                None required under normal conditions of use.
       Hygiene Measures
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9. Physical and Chemical Properties

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Appearance
Physical State:
              : liquid
Form
Colour
              : black
0dour
              : not odour
Information
pH : 8∼10
                Measuring Temp (degrees centigrade) : 25
Specific Temperatures/Temperature Ranges at Which Changes in Physical State Occur
Boiling Point (degrees
                            : Not available
centigrade)
Melting Point (degrees
                            : Not applicable
centigrade)
Decomposition Temperature (degrees
                                       : Not applicable
centigrade)
Flash Point (degrees centigrade)
                                       : Not applicable
Explosion Properties (degrees
                                       : This product is considered a nonexplosive
centigrade)
                                         material under normal use.
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Vapor Pressure (Pa) : Not available Measuring Temp (degrees centigrade) :
Vapor
                    : Not available
Density(AIR=1)
Density (g/cm3)
                    : 1.08
                                    Measuring Temp (degrees centigrade) : 23
       Solubility
       Water Solubility (g/L) : Soluble
       not available
                                               Measuring Temp (degrees centigrade) : -
                              : -
       Solubility (g/L)
       Octanol/Water Partition Coefficient
                Not known
       Other Information
Flammability
                  : not aplicable
Viscosity (Pa • s) :8
                                        Measuring Temp (degrees centigrade) :25
Volatile (%)
                  : 70
10. Stability and Reactivity
       Stability
       Hazardous Reaction
       Conditions to Avoid
       Not applicable in normal use.
       Materials to Avoid
       Not applicable in normal use.
       Hazardous Decomposition Products
       Decomposition product will not occur
11. Toxicological Information
        Acute Toxicity
       Acute Oral Toxicity (LD50) :
       5000mg/kg or over (Rat)
       Acute Dermal Toxicity :
       Not available
       Acute Inhalation Toxicity :
       Not available
       Local effects
       Acute Skin Irritation(PII) :
        1.0 or below (None of hazardous situation will be caused under normal use
       condition.)
       Acute Eye Irritation :
       not available
       Sensitization
       Acute Allergenic Effects :
       0 (%) (None of hazardous situation will be caused under normal use condition.)
        Specific Effects
        Carcinogenicity :
        In 1996 IARC reevaluated Carbon Black as a Group 2B carcinogen (possible human
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carcinogen). This evaluation is given to carbon black for which there is inadequate human evidence, but sufficient animal evidence. The latter is based upon the development of lung tumors in rats receiving chronic inhalation exposures to free carbon black at levels that induce particle overload of the lung. Studies performed in animal models other than rats have not demonstrated an association between carbon black and lung tumors. Moreover, 2-years cancer bioassay using a typical toner preparation containing carbon black did not demonstrate an association between toner exposure and tumor development in rats.

Mutagenicity: Negative (Ames test)Reproduction: None of ingredients is substance on hazardous characteristics list of
reproductive toxicity.

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12. Ecological Information Mobility : No data are available on the adverse effect one environment. Persistence/Degradability : not known Bioaccumulation : Not known in bioaccumulation. Ecotoxicity Acute Toxicity for Fish : Not available (LC50) Acute Toxicity for Daphnia : Not available (EC50) Algae Inhibition Test : Not available (IC50)

13.Disposal Consideration

General information:

Used product should be disposed of in an environmentally appropriate manner. Disposal methods:

Precautions:

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14. Transport Information
        International Regulations
       Land Transport
       RID/ADR
                           : Not applicable
       DOT 49 CFR
                          : Not applicable
       ADNR
                          : Not applicable
        Sea Transport
        IMDG Code
                          : Not applicable
       Air Transport
        ICAO-TI/IATA-DGR : Not applicable
                The UN Classification
                                         : Not applicable
                Number
        Specific Precautionary Transport Measures and conditions
        Avoid direct sunlight.; Do not keep this over 35 degrees centigrade.
15. Regulatory Information
        Regulations
        EU Information
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Information on the label (1999/45/EC and 67/548/EEC) Symbols & : Indications R-Phrase : • S-Phrase Special Precautions under 1999/45/EC Annex V : 76/769/EEC This product complies with applicable rules and regulations under 76/769/EEC 304/2003/EC US Information Information on the label : TSCA (Toxic Substances Control Act) : SARA Title III 313 Reportable Ingredients : California Proposition 65: Canada Information WHMIS Controlled product :

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16. Other Information NFPA Hazard Rating: National Fire Protection Agency (USA) Health ; 1, Flammability ; 1, Reactivity ; 0 HMIS Rating : The National Paint and Coating Association (USA) Health ; 1, Flammability ; 1, Reactivity ; 0 Literature References : ANSI Z400.1-1993 ISO 11014-1 IARC (1996) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol. 65, Printing Process and Printing Inks, Carbon Black and Some Nitro Compounds", Lyon, pp149-261

H. Muhle, B. Bellman, O. Creutzenberg, C. Dasenbrock, H. Emst, R. Kilpper, J.C. MacKenzie, P. Morrow, U. Mohr, S. Takenaka and R. Mermelstein(1991) "Pulmonary Response to Toner upon Chronic Inhalation Exposure in Rats" Fundamental and Applied Toxicology 17, pp 280-299

IARC (2008) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol.93" $\,$

NIOSH CURRENT INTELLIGENCE BULLETIN "Evaluation of Health Hazard and Recommendation for Occupational Exposure to Titanium Dioxide ${\sf DRAFT}''$

ACGIH-TLV	: Threshold Limit Values for Chemical Substances and Physical
	Agents and Biological Exposure Indices
OSHA Z-Tables	: US Department of Labor, 29CFR Part 1910 , Tables Z-1, Z-2, and Z-3
NTP (USA)	: US Department of Health and Human Services National
	Toxicology Program Annual Report on Carcinogens
DFG-MAK	DFG List of MAK and BAT Value
Symbol (EC)	: EU Directive 67/548/EEC
91/155/ EEC	: EU Directive 91/155/ EEC
1999/45/EC Annex V	: EU Directive 1999/45/EC

	76/769/ EEC	: EU Directive 76/769/ EEC		
	EC 304/2003	: Regulation (EC) No 304/2003 of the European Parliament and of the Council of 28 January 2003 concerning the export and import of dangerous chemicals		
	WHMIS Control product	lled : Canada Workplace Hazardous Information System		
	OELs-TWA (Au	<pre>stralia) : Guidance Note on the Interpretation of Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC: 3008 (1995)]</pre>		
	Abbreviation	s :		
	OSHA PEL	PEL (Permissible Exposure Limit) under Occupational Safety and Health Act		
	ACGIH-TLV	TLV (Threshold Limit Values) under American Conference of Governmental Industrial Hygienists		
	DFG-MAK	MAK (Maximale Arbeitsplatz Konzentrationen) by Deutsche Forschungs Gemeinschaft		
	RoHS	Restriction of the use of certain Hazardous Substances in Electrical and Electronic Equipment		
TWA	Time Weighted Average			
IARC	International Agency for Research on Cancer			
NTP	National Toxicology Program			
WHMIS	Workplace Hazardous Information System			
NOHSC	Nation	nal Occupational Health and Safety Commission Act 1985		
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